

PRODUCT DATA SHEET

OXYGEN-FREE COPPER ANODES

QUALITY SYSTEM CERTIFIED TO ISO 9001:2015

PRODUCT SPECIFICATION

IMC 318 - OXYGEN-FREE COPPER

Copper ⁽¹⁾	99.95 MIN%
Iron	0.003 MAX%
Sulfur	0.003 MAX%
Lead	0.002 MAX%
Antimony	0.002 MAX%
Nickel	0.002 MAX%
Arsenic	0.001 MAX%
Tin	0.002 MAX%
Total Other ⁽²⁾	0.010 MAX%
Oxygen	0.0010 MAX%

- (1) Copper includes Silver
- (2) Other metallic elements include: Bi, Cd, Mn, Hg, Se, Te, Zn



SIZES

OXYGEN-FREE COPPER NUGGETS & BALLS .3125" x .4" / 8mm x 10mm .3125" x .5" / 8mm x 12.5mm .3125" x .75" / 8mm x 19mm .5" x .56" / 12.5mm x 14mm

.5" x 1" / 12.5mm x 25mm .63" x .75" / 16mm x 19mm .75" x .5" / 19mm x 12.5mm .75" x 1" / 19mm x 25mm

.5" x .75" / 12.5mm x 19mm

19mm / .75" (Balls) 25mm / 1.0" (Balls)

PACKAGING

- 44 lb Boxes / 20 Kg 2200 lb Pallets / 1000 Kg
- 220 lb Drums / 100 Kg 1980 lb Pallets / 900 Kg
- Bulk Packaging Available

FEATURES

- . Consistent dissolution.
- Consistent surface area.
- · Quick-settling characteristics avoid bridging, voids and basket damage. (Balls)
- Perfect for automated chute loading. (Balls)
- For use in any anode basket or tray.
- Special process eliminates precleaning.
- · Color-coded, user-friendly packaging.
- · Certificate of Analysis issued for every lot.

TYPICAL APPLICATIONS

- Ammunition
- Coinage
- Corrosion Protection in Automotive Parts
- Decorative Plating
- Electrical Connectors
- Electronic Components
- Power Distribution Equipment
- Printed Circuits
- Rotogravure Cylinders
- Wire Plating
- Alloying

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